AboveAir TECHNOLOGIES

MC-9000P: RT-OA Primary Space Control Sequence & Installation Schematic

RT-OA Primary Space Control

The MC-9000P control sequence provides temperature and humidity control of a single zone. This control sequence is applied for high percentage outdoor air situations (>30% OA) where a single unit is required to meet both the outdoor air requirement as well as controlling the space temperature.

Unit Operation

Unit operation is initiated when all points are in their run positions.

System Enable: The system enable is controlled at the unit's display terminal, within the system enable menu.

Remote Stop/Start: Remote stop/start NC contacts are provided on all units and ship from the factory jumpered for continuous operation.

BMS Control: The unit is provided with an optional point that may be written by a BMS to index unit operation.

Schedule Control: The unit is provided with a local schedule that may be set to operate the unit in Occupied or Unoccupied modes based on its time clock.

Supply Fan Operation

When the unit is indexed for operation and in its occupied mode, the EC (electronically commutated) supply fan shall be energized after a 30 second delay (adj.) to allow for optional control damper actuation. The fan shall ramp up gently and run continuously. After an additional 15 second delay (adj.) to allow for air proving, the unit shall operate as described herein.

Set Point Fan Speed Control (Standard): The fan will not modulate and will operate at a constant set point (100%, adj.) as determined during system start-up and balancing or as written by BMS input.

Single Zone VAV Control (Optional): The fan shall operate at its minimum output (50%, adj.) during normal operation and during dehumidification or humidification modes. The fan shall ramp from its minimum output to its maximum output (100%, adj.) on a rise above the cooling set point or fall below the heating set point by 2°F (adj.).

Zone Reset Operation

The unit provides automatic change-over between cooling, dehumidification, and heating operation. The space cooling and heating set points are separated by a dead band (5°F,adj.) to minimize unit cycling and prevent simultaneous cooling and heating.

Space cooling and heating control is accomplished via a supply air temperature reset schedule. An optional supply air dew point reset schedule is also available for space humidity if a reset schedule is desired.

When the unit is indexed for Cooling/Dehumidification operation, the unit shall operate based on its cooling set point (75°F, adj.) and its cooling reset band (2°F, adj.). The active supply air temperature set point shall reset linearly between neutral air (75°F, adj.) and its design cooling condition (55°F, adj.) as the space temperature increases.

When the unit is indexed for Heating operation, the unit shall operate based on its heating set point (70°F, adj.) and its heating reset band (2°F, adj.). The active supply air temperature set point shall reset linearly between neutral air (70°F, adj.) and its design heating condition (95°F, adj.) as the space temperature decreases.

DX Operation

On a rise in the mixed air temperature (MAT) by $2^{\circ}F$ (adj.) above $60^{\circ}F$, the compressors shall be available for DX operation. On a fall in MAT below $60^{\circ}F$ (adj.) by $2^{\circ}F$ (adj.), dehumidification and cooling operation shall be locked out.

If the system is calling for both dehumidification and cooling operation, then the system mode with the greater capacity requirement shall take precedence.

Dual Tandem Systems: Compressors 1 & 3 and 2 & 4 sequence in parallel. Compressor starts are separated by a 20 second delay.

Dehumidification Operation

When the compressors are available for DX operation and the mixed air dew point (MADP) rises above the dew point set point (55°F, adj.) by 2°F (adj.), the unit shall operate in its dehumidification mode.

On a rise in the SADP by 2°F (adj.) above the dew point set point, Compressor 1 shall be energized at 100% and modulate to meet the dew point set point based on an adjustable dehumidification PID control loop. After a minimum delay of 3 minutes (adj.), if Compressor 1 is operating at 100% capacity and unable to meet the dew point set point, Compressor 2 shall be energized (if applicable).

On a fall in SADP below the dew point set point and Compressor 1 operating at its minimum capacity (20%), Compressor 2 shall be de-energized. Compressor 1 shall continue to modulate to maintain the dew point set point. On a continued fall in SADP by 2°F (adj.) for a minimum delay of 3 minutes (adj.), Compressor 1 shall be de-energized.

Cooling Operation

When the compressors are available for DX operation and the MAT rises above the cooling set point (75°F, adj.) by 2°F (adj.), the unit shall operate in its cooling mode.

On a rise in supply air temperature (SAT) above the cooling set point Compressor 1 shall be energized at 100% and modulate to meet the cooling set point based on an adjustable cooling PID control loop. After a minimum delay of 3 minutes, if Compressor 1 is operating at 100% capacity and unable to meet the cooling set point, Compressor 2 shall be energized (if applicable).

On a fall in SAT below the cooling set point and Compressor 1 operating at its minimum capacity (20%), Compressor 2 shall be de-energized. Compressor 1 shall continue to modulate to maintain the cooling set point. On a continued fall in SAT by by 2°F (adj.) for a minimum delay of 3 minutes (adj.), Compressor 1 shall be de-energized.

Reheat Operation

If the unit is operating in its dehumidification mode and SAT falls below the cooling set point, the hot gas reheat valve shall be enabled. The hot gas reheat valve shall modulate to meet the cooling set point based on the adjustable hot gas reheat PID control loop.

On a rise in SAT above the cooling set point by 2°F (adj.), the hot gas reheat valve shall be disabled.

Airside Economizer

If the outside air temperature is below the economizer dry bulb set point (69°F, adj.), the unit shall modulate the economizer dampers open. If the outdoor air temperature falls below 55°F (adj.) and cooling is required, mechanical cooling shall be locked out and the dampers shall modulate to maintain SAT set point.

On a rise in outside aire temperature above the economizer dry bulb temperature set point or if the space does not require cooling, the economizer damper shall close to its minimum position.

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CO2 Damper Control (Optional): The economizer damper may also be set to respond to space CO2 level to provide demand control ventilation. If the space CO2 level rises above the CO2 set point (500 ppm, adj.) by 50 ppm, the damper shall open to provide the unit's maximum outdoor air supply. On a fall in space CO2 level, the damper shall return to its minimum position. If both economizer and CO2 operation are required simultaneously, the damper shall open to satisfy the larger requirement.

Heat Operation (Gas Heat Option)

Gas heat operation shall be locked out during cooling/dehumidification operation. Compressors and gas heat may not operate simultaneously.

On a fall in SAT by 2°F (adj.) below the heating set point (70°F, adj.), the unit shall enable heater operation. The heater shall modulate to meet the heating set point based the adjustable heating PID control loop.

On a rise in SAT above the heating set point by 2°F (adj.), the heater shall be disabled.

Heat Operation (Electric Heat Option)

Electric heat operation shall be locked out during cooling/dehumidification operation. Electric heat may be enabled as reheat at the discretion of the engineer, as allowable in compliance with their code requirements.

On a fall in SAT by 2°F (adj.) below the heating set point (70°F, adj.), the unit shall enable heater operation.

Heaters \leq 45 *amps*: The SCR heater shall modulate to meet the heating set point based on the heating PID control loop.

Heaters > 45 amps: The heater shall be controlled in up to 8 stages by a Vernier controller with a final SCR stage. The stages shall engage with a 2 minute delay (adjustable), with the final SCR stage modulating to maintain the heat set point based on the heating PID control loop.

On a rise in SAT above the heating set point by 2°F (adj.), the heater shall be disabled.

Heat Operation (Hot Water or Steam Option)

Hot water/steam heat operation shall be locked out during cooling/dehumidification operation. Hot water or steam heat may be enabled as reheat at the discretion of the engineer, as allowable in compliance with their code requirements.

On a fall in SAT by 2°F (adj.) below the heating set point (70°F, adj.), the unit shall enable heater operation. The heater shall modulate to meet the heating set point based the adjustable heating PID control loop.

On a rise in SAT above the heating set point by 2°F (adj.), the heater shall be disabled.

Heat Operation (Heat Pump Option)

For heat pump units, the reversing valve(s) are normally open in heating operation, closed in cooling/dehumidification operation.

Heat pump operation is available when cooling & dehumidification operation is locked out. Air-source heat pumps are locked out when the MAT falls below 45°F.

On a fall in SAT below the heating set point (70°F, adj.) by 2°F (adj.), the unit shall enable heat pump operation. Compressor 1 shall be energized at 100% and modulate to meet the heating set point based on the adjustable heat pump PID control loop. After a minimum delay of 3 minutes, if Compressor 1 is operating at 100% capacity and the unit is unable to meet the heat set point, Compressor 2 shall be energized (if applicable).

On a rise in SAT above set point and Compressor 1 operating at its minimum capacity (20%), Compressor 2 shall be de-energized. Compressor 1 shall continue to modulate to maintain the heating set point. On a continued rise in SAT above the heating set point by 2°F (adj.), Compressor 1 shall be de-energized.

Air-Source Heat Pumps Only, Defrost Cycle: The defrost cycle shall ensure that the outdoor coil does not freeze. After 30 minutes of accumulated compressor run-time, if the defrost temperature switch mounted on the coil closes, defrost mode shall be enabled. Condenser fans shall be shut down and the reversing valve shall switch to its cooling position. The unit shall remain in defrost mode until the defrost temperature switch closes or for a maximum defrost run time of 5 minutes. The auxiliary heat stage shall be enabled and operate as described herein.

Energy Recovery Wheel Operation (Optional)

Cooling Season: On a rise in outdoor air temperature (OAT) above the wheel cooling set point (75°F, adj.) by 2°F (adj.), the wheel shall rotate. On a fall in OAT below the wheel cooling set point by 2°F (adj.), the wheel shall stop. The bypass air dampers shall open (if applicable).

Heating Season: On a fall in OAT below the wheel cooling set point (50°F, adj.) by 2°F (adj.), the wheel shall rotate. On a rise in OAT above the wheel cooling set point by 2°F (adj.), the wheel shall stop. The bypass air dampers shall open (if applicable).

Wheel Freeze Protection & Defrost Control: On a fall in OAT below the freeze set point (30°F, adj.), the wheel defrost control shall be enabled. For every 30 minutes of operation (adjustable), the wheel shall stop rotating for 3 minutes (adjustable).

Electric Preheat Operation (Optional)

Preheat operation shall be enabled when the preheat temperature (PHT) falls below the preheat set point (34°F, adj.) by 2°F (adj.). The electric preheat shall be controlled in up to 4 stages. The stages shall engage with a 2 minute delay (adjustable).

On a rise in PHT above the preheat set point by 2°F (adj.), electric preheat shall be disabled.

Exhaust Fan Operation (Optional)

The EC exhaust fan motor shall ramp up gently and operate continuously while the supply fan is operating.

Set Point Control (Standard): The fan will not modulate and will operate at a constant set point (100%, adj.) as determined during system start-up and balancing or as written by BMS input.

Supply Air Tracking (Optional): The exhaust fan shall vary its speed using the same signal as the supply air fan.

Static Pressure Control (Optional): The fan shall vary its speed to maintain the static pressure set point (1.0" w.g., adj.), based on an adjustable PID control loop and a duct-mounted or building static pressure sensor.

Head Pressure Control (Air-Cooled Units)

The EC condenser fan motor shall ramp up gently and operate continuously while the compressors are operating. The fan shall vary its speed to maintain the head pressure set point (325 psig, adj.), as controlled by the adjustable head pressure control PID loop.

Heat pumps only: When the unit is operating in its heating mode, the fan shall ramp to its maximum output. When the unit enters into its defrost cycle, the fan output shall drop to 0%.

Head Pressure Control (Water-Cooled Units)

On a call for compressor operation, the compressor start shall be delayed for 60 seconds (adj.) to allow the valve to fully open. After an initial modulation delay of 90 seconds (adj.), the valve shall modulate between its minimum and maximum operating positions based on the adjustable head pressure control PID loop.

Heat pumps only: When the unit is operating in its heating mode, the valve shall open to its maximum position and cease modulation.

Unoccupied Operation

If the unit utilizes the system schedule, then during unoccupied hours the unit shall be de-energized.

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System Alarms

Air Proving: An adjustable differential pressure switch closes to confirm airflow prior to the activation of other mechanical components. If the switch doesn't close after an adjustable time delay or opens during unit operation, the unit shall lock-out operation and enunciate an alarm.

Dirty Filter: An adjustable differential pressure switch shall open when the pressure drop across the filter exceeds the desired pressure drop and enunciates an alarm.

Condensate Alarm: A condensate pan switch is factory installed in the drain pan detect high condensate. On a high condensate condition, the circuit will open and shut down all mechanical cooling or lock-out unit operation (optional) and enunciate an alarm.

High Refrigerant Pressure: The high refrigerant pressure (>600 psig, auto-reset) switch shall open on a high pressure condition and shut down compressor operation. If the switch resets, the system will attempt to restart the compressor up to 3 times in 10 minutes. If the switch does not reset within 90 seconds or on 3 failed start attempts, the system shall lock-out compressor operation, and enunciate an alarm.

Low Refrigerant Pressure: The low refrigerant pressure (<50 psig) shall open on a low pressure condition and after a time delay (90s, adjustable), shall lock-out compressor operation and enunciate an alarm.

Smoke Detector: Normally closed smoke detector contacts are provided for field wiring on all units. The unit shall shut-down all operation and enunciate an alarm immediately upon contact opening. These contacts may optionally be set for emergency fan purge; all cooling and heating components shall shut down, but fans will operate at maximum output while the contact remains open.

Firestat: Normally closed firestat contacts are provided for field wiring on all units. The unit shall shut-down all operation and enunciate an alarm immediately upon contact opening.

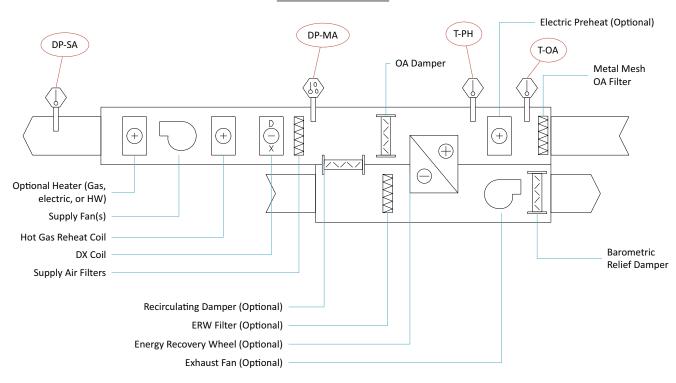
Sensor Failure: If a sensor is reading out of range for 5 minutes, the unit shall enunciate an alarm to indicate an issue with the sensor.

High and Low Limit Alarms: Adjustable high and low limit alarms are user-adjustable for sensor points.

Waterflow Switch (Optional): A differential water pressure switch is factory installed on the water lines; if the differential pressure falls below the adjustable set point, compressor operation shall be locked out.



Sensor Schematic



All sensors included with your unit for field installation must be installed prior to start-up or the unit will not operate properly. Sensors are typically either NTC, 4-20mA, or 0-5 VDC.

Factory Installed Sensors

DP-MA: The factory-mounted mixed air dew point (temperature/humidity) sensor is installed in the mixing section immediately prior to the filter box.

<u>P-HEAD1(, 2) (Not Shown)</u>: The head pressure sensor is factory installed. Refer to piping diagrams for location detail.

<u>P-SUCT1(, 2) (Not Shown):</u> The suction pressure sensor is factory installed on units with electronic expansion valves. Refer to piping diagrams for location detail.

<u>T-OA</u>: The outside air temperature sensor is factory-installed in the outside air stream. This sensor is only provided when the ERW option is selected.

<u>**T-PH</u>**: The factory-mounted preheat temperature sensor is installed after the electric preheat stage, prior to the ERW (optional). The sensor is only provided when the preheat option is selected.</u>

Display

<u>Unit Display</u>: All units are shipped with a display terminal and a 10 foot (standard) for connection in the unit's electrical box. The display terminal does not contain any sensors. Cables up to 200 foot in lenght are available for remote mounting the display in another location. This terminal is required for unit operation.

Field Installed Sensors

<u>A-CO2 (Optional, Not Shown)</u>: A CO2 sensor (duct or space mounted) is provided with the demand control ventilation option. Duct mounted sensors are field installed in the common return/exhaust duct; space mounted sensors are field mounted in the space 60" AFF away from heat and humidity sources or as directed in the contract documents.

<u>P-BP (Optional, Not Shown)</u>: A differential pressure sensor is provided with the static pressure control option or exhaust air static pressure control option (building differential static pressure sensor option). This sensor is field mounted as directed on the contract documents.

<u>P-EA (Optional, Not Shown)</u>: A differential pressure sensor is provided with the exhaust static pressure control option (duct-mounted static pressureoption). This sensor is field mounted in the exhaust air duct as directed on the contract documents.

<u>DP-SA</u>: The supply air dew point (temperature/humidity) sensor is shipped loose for field installation. This sensor must be installed downstream of the unit in a straight section of duct at least 3 duct-widths downstream of the unit.

T-SPACE (Not Shown): The space temperature sensor is shipped loose for field installation. This sensor must be field mounted in the space 60" AFF away from heat and humidity sources or as directed in the contract documents. This sensor may alternately be provided as a duct-mounted sensor. A combination temperature & humidity sensor may be provided in lieu of temperature-only if the supply air dew point reset option is selected.