

MC-2000S RH Temperature & Humidity Control

The MC-2000S RH control sequence provides temperature and humidity control for a single zone. The outdoor air percentage should be no greater than 20%.

Unit Operation

Unit operation is initiated when all points are in their run positions.

System Enable: The system enable is controlled at the unit's display terminal, within the system enable menu.

Remote Stop/Start: Remote stop/start NC contacts are provided on all units and ship from the factory jumpered for continuous operation.

BMS Control: The unit is provided with an optional point that may be written by a BMS to index unit operation.

Schedule Control: The unit is provided with a local schedule that may be set to operate the unit in Occupied or Unoccupied modes based on its time clock.

Fan Control

When the unit is indexed for operation and in its occupied mode, the supply fan shall be energized after a 30 second delay (adj.) to allow for optional control damper actuation. The fan shall run continuously. After an additional 15 second delay (adj.) to allow for air proving, the unit shall operate as described herein.

Set Point Control (Optional): The system is provided with direct-drive, backwards inclined ECM impellers for balancing only. Fan will maintain a constant speed setting (100% output, adj.).

System Mode

The unit provides automatic change-over between cooling, heating, dehumidification, and humidification operation. The cooling and heating set points are separated by a dead band (5°F, adj.) to minimize unit cycling and prevent simultaneous cooling and heating. The dehumidification and humidification set points are also separated by a dead band (10%RH, adj.) to prevent simultaneous dehumidification and humidification operation.

Cooling Operation

On a rise in space temperature by 1°F above the cooling set point (75°F, adj.), the unit shall energize its first compressor stage. *The first compressor shall energize at 100% and*

modulate to meet the space set point (digital scrolls only). For dual circuit units, on a rise in space temperature by an additional 1°F, and a minimum delay of 3 minutes, the second compressor stage shall energize.

On a fall in space temperature, the second compressor stage (if applicable) shall de-energize. On a continued fall in space temperature, the first compressor stage shall be de-energized.

All compressors are subject to a minimum run time of 3 minutes and a minimum off time of 3 minutes to prevent short cycling.

Economizer (Air-Side Economizer, Optional)

If the outside air condition is below the economizer set point (69°F, adj.), the unit shall modulate the economizer dampers open. If the outdoor air temperature falls below 55°F (adj.), mechanical cooling shall be locked out and the dampers shall modulate to maintain 55°F into the unit.

On a fall in space temperature, the dampers shall return to their normal positions.

CO₂ Damper Control (Optional): The economizer damper may also be set to respond to space CO₂ level to provide demand control ventilation (<20% outdoor air). If the space CO₂ level rises above the CO₂ set point (700 ppm, adj.) by 50 ppm, the damper shall open to provide the unit's maximum outdoor air supply (<20%). On a fall in space CO₂ level, the damper shall return to its minimum position. If both economizer and CO₂ operation are required simultaneously, the damper shall open to satisfy the larger requirement.

Freecool (Water-Side Economizer, Water Cooled Only, Optional)

If the condenser water temperature is below the freecool set point (45°F, adj.), the unit shall energize its freecooling valve as its first stage of cooling in lieu of the first compressor stage. *The valve shall modulate to meet the space set point (modulating valves only).*

On a fall in space temperature, the freecool valve shall be de-energized.

On a continued rise in space temperature by 1°F and a minimum delay of 3 minutes, the freecool valve shall be de-energized and the unit shall sequence its mechanical cooling stages to meet the temperature requirement.

Dehumidification Operation

If the unit is not operating in its cooling or heating mode and on a rise in space humidity above set point (55%RH, adj.) by 1%RH, the unit shall enter its dehumidification mode. The unit shall energize its first compressor. *The first compressor shall energize at 100% and modulate to meet the space set point (digital scrolls only).*

On a fall in space humidity, the first compressor shall be de-energized.

Reheat Operation

When the unit is in its dehumidification mode, reheat is available. The hot gas reheat coil (if applicable) is the first stage of reheat. Additional heating stages (hot water, electric) may be enabled for reheat operation. Reheat stages shall energize to maintain the heating set point, as described under the Heating Operation section.

Heating Operation

On a fall in space temperature by 1°F below the heating set point (70°F, adj.), the unit shall energize its first heating stage. *The first heating stage shall modulate to meet the space set point (SCR or modulating valves only).* On a fall in space temperature by an additional 1°F, and a minimum delay of 3 minutes, the second heat stage shall energize.

On a rise in space temperature, the second heat stage (if applicable) shall de-energize. On a continued rise in space temperature, the first heat stage shall be de-energized.

Humidification Operation

If the unit is not in its cooling mode, on a fall in space humidity below the humidification set point (45%RH, adj.) by 1%RH, the humidifier shall be energized.

On a rise in space humidity, the humidifier shall be de-energized.

Head Pressure Control (Fan Cycling)

Condenser fan operation shall be controlled by a fan cycling switch. On a rise in system pressure above 275 psig, the condenser fan shall be energized. On a fall in system pressure below 210 psig, the condenser fan shall be de-energized.

Note: not available with digital scroll compressor option.

Head Pressure Control (Air-Cooled Units, ECM or VFD)

The condenser fan motor shall ramp up gently and operate continuously while the compressors are operating. The fan shall vary its speed to maintain the head pressure set point (325 psig, adj.), as controlled by the adjustable head pressure control PID loop.

Head Pressure Control (Air-Cooled Units, p266)

The condenser fan motor shall ramp up gently and operate continuously while the compressors are operating. The p266 controller shall vary the fan speed to maintain the head pressure set point.

Head Pressure Control (Flooded Head Pressure)

The unit is provided with a flooded head pressure control valve. On a rise in condensing pressure above 275 psig, the head pressure control valve opens to allow liquid refrigerant to flow from the condenser into the receiver. On a fall in condensing pressure, the valve modulates to bypass discharge gas around the condenser; this bypass causes the pressure at the outlet of the condenser to increase and the condenser floods with liquid refrigerant.

Note: not available with digital scroll compressor option.

Head Pressure Control (Water-Cooled Units, modulating valve)

On a call for compressor operation, the compressor start shall be delayed for 60 seconds (adj.) to allow the valve to fully open. After an initial modulation delay of 90 seconds (adj.), the valve shall modulate between its minimum and maximum operating positions based on the adjustable head pressure control PID loop and head pressure set point (325 psig, adj.).

Head Pressure Control (Water-Cooled Units, mechanical valve)

The unit is provided with a direct-acting pressure-actuated water control valve. On an increase in condenser pressure, the water control valve shall modulate towards its open position. On a decrease in condenser pressure, the valve shall modulate towards its closed position.

Note: not available with digital scroll compressor option.

Unoccupied Operation

If the unit utilizes the system schedule, then during unoccupied hours the fan shall be de-energized. If the space temperature falls below the unoccupied heat set point (60°F, adj.) by 1°F or rises above the unoccupied cooling set point

(80°F, adj.) by 1°F, the fan shall energize and the unit shall operate as described herein. On satisfaction of unoccupied set point, the unit shall de-energize the fan.

System Alarms

Air Proving: A differential pressure switch or current sensing switch (optional) closes to confirm airflow prior to the activation of other mechanical components. If the switch doesn't close after an adjustable time delay or opens during unit operation, the unit shall lock-out operation and enunciate an alarm.

Dirty Filter: An adjustable differential pressure switch shall open when the pressure drop across the filter exceeds the desired pressure drop and enunciates an alarm.

Condensate Alarm: A condensate pan switch, condensate pump overflow switch (optional), and water leak detector (optional) are connected in a NC series to detect high condensate. On a high condensate condition, the circuit will open and shut down all mechanical cooling or lock-out unit operation (optional) and enunciate an alarm.

High Refrigerant Pressure: The high refrigerant pressure (>600 psig, auto-reset) switch shall open on a high pressure condition and shut down compressor operation. If the switch resets, the system will attempt to restart the compressor up to 3 times in 10 minutes. If the switch does not reset within 90 seconds or on 3 failed start attempts, the system shall lock-out compressor operation, and enunciate an alarm.

Low Refrigerant Pressure: The low refrigerant pressure (<50 psig) shall open on a low pressure condition and after a time delay (90s, adjustable), shall lock-out compressor operation and enunciate an alarm.

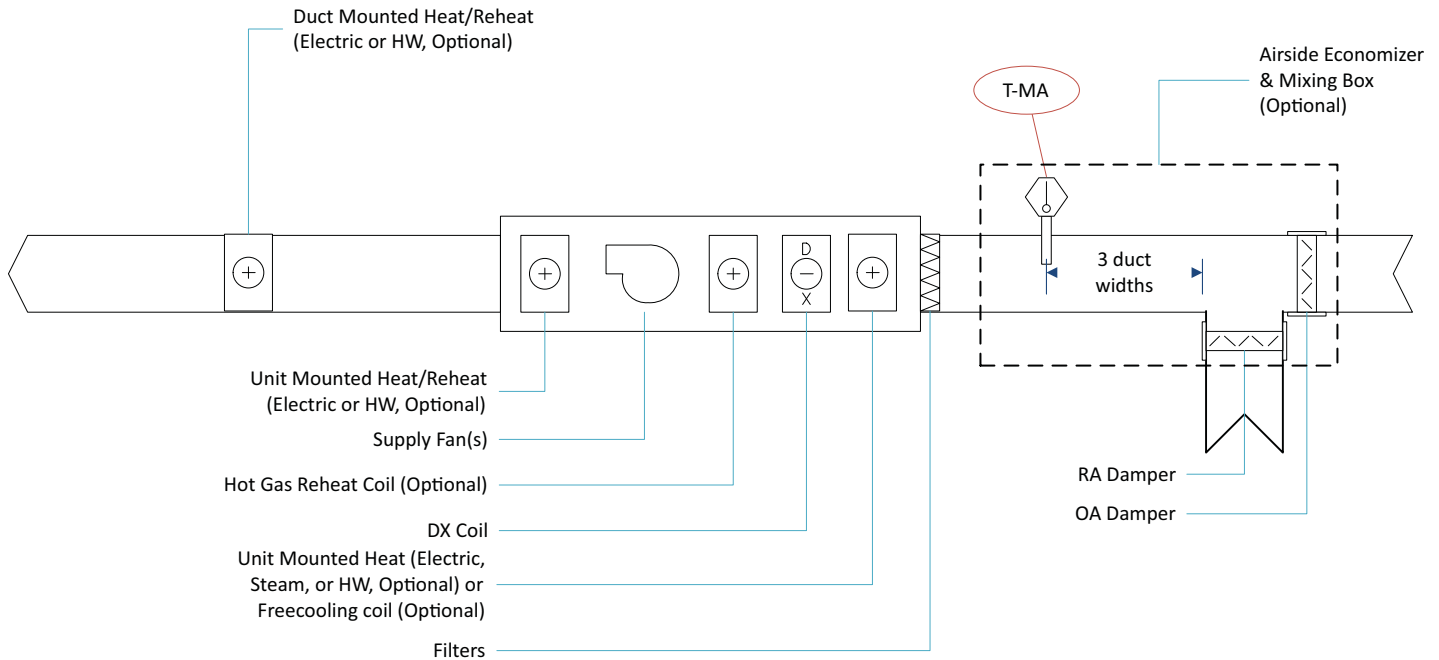
Life Safety: A smoke detector (optional) and firestat (optional) or remote life safety system shall open a relay and break control power to the microprocessor. Unit operation shall cease. The Life Safety Alarm may optionally be routed through the controller to enunciate an alarm and signal the BMS.

Sensor Failure: If a sensor is reading out of range for 5 minutes, the unit shall enunciate an alarm to indicate an issue with the sensor.

High and Low Limit Alarms: Adjustable high and low limit alarms are user-adjustable for sensor points.

Waterflow Switch (Optional): A differential water pressure switch is factory installed on the water lines; if the differential pressure falls below the adjustable set point, compressor operation shall be locked out.

Sensor Installation Schematic



All sensors included with your unit must be installed prior to start-up or the unit will not operate. Sensors are typically either NTC type, 4-20mA, or 0-5 VDC.

Factory Installed Sensors

P-HEAD1(, 2) (Optional, Not Shown): The head pressure sensor(s) are factory installed on each circuit. Refer to piping diagrams for location detail.

TH-Return (MissionCritical and SpotCool Only, Not Shown): In lieu of a space mounted dry bulb temperature & humidity sensor, the sensor is factory mounted in the unit's return air section after the filters.

Display

Unit Display: All units are shipped with a display terminal and a 50 foot (standard) up to 200 foot cable for connection. The display terminal does not contain any sensors. It may be mounted in the space, mechanical room, or left in the electrical box. MissionCritical units ship with the display terminal cabinet-mounted. This terminal is required for unit operation.

Field Installed Sensors

TH-Space (Not Shown): A space mounted dry bulb temperature and humidity sensor is provided with the unit. The sensor should be mounted on an interior wall in the space away from all humidity and heat sources. Mount the sensor 60" AFF unless otherwise directed by the contract documents.

T-OA (Optional, Not Shown): An outdoor air dry bulb temperature sensor is provided when the air-side economizer option is purchased. This sensor must be installed in the outside air duct or plenum upstream of all air mixing.

T-MA (Optional): A mixed air dry bulb temperature sensor is provided when the air-side economizer option is purchased. This sensor must be installed downstream of the mixing box to control the OA and RA damper positions.

T-FC (Optional, Not Shown): A condenser water temperature sensor is provided when the freecooling option is purchased. This sensor must be mounted on the condenser water feed to the unit, upstream of any control valves so it senses the current condenser water temperature.

A-CO2 (Optional, Not Shown): If the unit is purchased with the CO2 control option option, a space or duct-mounted CO2 sensor is provided with the unit for field mounting.